



## INTRODUCTION

The combination of the high-quality aluminum handguard and the steel made barrel nut, in conjunction with the precise production, ensure the necessary stability and also a high accuracy of the rifle. The steel threaded inserts guarantee the durability of the handguard. The M-Lok „Slim-Line“ profile design gives an elegant appearance.

Material: 6082-T6 aluminium with steel helicoils  
Barrel nut 42CrMo4 German steel

Coating: MIL-A8625F-Type III Class 2 hard coat anodized  
barrel nut burnished



## PRODUCT OVERVIEW



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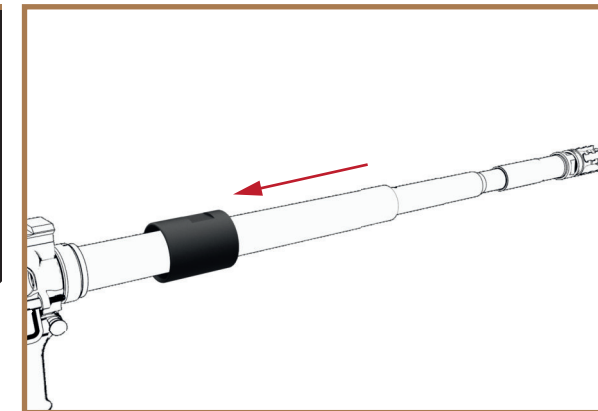
Free float handguard M-Lok  
3 cylinderhead screws  
Barrel nut FF  
5-slot M-Lok rail  
M-Lok screw  
M-Lok nut  
2 hex keys



## ATTACHING THE FRONT HANDGUARD

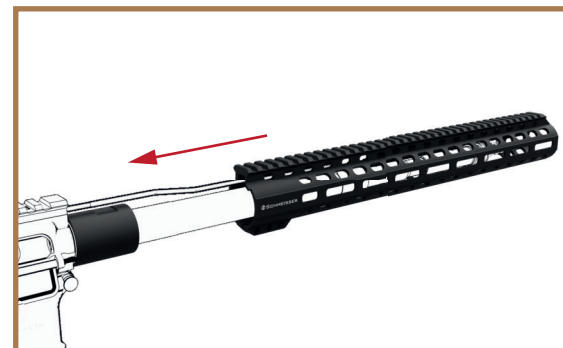
### FIRST STEP:

Unload your weapon!  
Install the barrel nut on your rifle and tighten it with a wrench at a torque of 90 ft-lbs.



### SECOND STEP:

Reinstall the gas tube system and push handguard onto the weapon over the barrel and the gas block and align it to the Picatinny rail



### THIRD STEP:

Tighten the hexagonal screws from back to front and vice versa at a torque of 5 ft-lbs.

